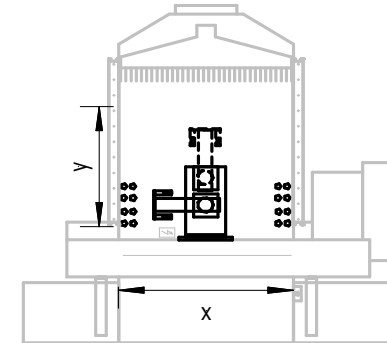


Autoturn

technical data		Autoturn 137	Autoturn 155	Autoturn 176
format size min. (y)	[mm in]	500 19.6850	520 20.4724	520 20.4724
format size min. (x)	[mm in]	500 19.6850	520 20.4724	520 20.4724
format size max. (y)	[mm in]	750 29.5276	1,050 41.3386	1,220 48.0315*
format size max. (x)	[mm in]	1,050 41.3386	1,450 57.0866	1,640 64.5669*
height of ream min.	[mm in]	40 1.5748	40 1.5748	40 1.5748
height of ream max.	[mm in]	150 5.9055	150 5.9055	150 5.9055
cycle time 90° turning	[sec]	13	13	13
cycle time 90° turning and aligning (PACE)	[sec]	18	18	18
cycle time 180° turning	[sec]	17	17	17
cycle time 180° turning and aligning (PACE)	[sec]	22	22	22
cycle time 4-side cut	[sec]	80	80	80

* turning 180° not possible



Autotrans

technical data		Autotrans M 137	Autotrans M 155	Autotrans M 176
format size min. (y)	[mm in]	550 21.6535	550 21.6535	550 21.6535
format size min. (x)	[mm in]	300 11.8110	300 11.8110	300 11.8110
format size max. (y)	[mm in]	750 29.5276	1,050 41.3386	1,220 48.0315
format size max. (x)	[mm in]	1,050 41.3386	1,450 57.0866	1,640 64.5669
height of ream min.	[mm in]	40 1.5748	40 1.5748	40 1.5748
height of ream max.	[mm in]	165 6.4961	165 6.4961	165 6.4961
speed max.	[in/sec]	300 11.8110	300 11.8110	300 11.8110

Autotrans MM 115	Autotrans MM 137
500 19.6850	500 19.6850
300 11.8110	300 11.8110
790 31.1024	790 31.1024
1,020 40.1575	1,100 43.3071
40 1.5748	40 1.5748
165 6.4961	165 6.4961
300 11.8110	300 11.8110

technical details are subject to change.

