

Multi-Station Bander BM 105M

For automatic banding of square-cut packs, with manual loading.



Description of BM 105M

The BM 105 multi-station bander can be positioned next to any of our high-speed cutters.

The ready cut packs are manually pushed onto the loading table of the BM-105M and aligned against the gauge. With the push of a button the pile pusher automatically takes the label rows and pushes them to the separating unit.

The movable separating table parts the first label row from the complete ream, before the row pusher pushes the products into the banding unit. After that, the row pusher transports the entire row of label stacks into the banding stations.

Once the packs are completely banded they are pushed further onto the delivery table and can be manually removed for packaging. The BM-105M is able to replace the B1-E multi-station bander which is frequently used in the market, but has now been getting on in years.

Customer benefits

- Excellent performance of up to 50 packs per minute
- Very flexible thanks to fast conversion without requiring any tools
- High operating safety by electronic temperature control
- Very easy to handle



Technical data

Label size, min.	35 x 43 mm 1.38 x 1.69 in.
Label size, max.	250 x 1,050 mm 9.84 x 41.34 in.
Stack height min.	10 mm 0.39 in.
Stack height max.	125 mm 4.92 in.
Banding stations max.	18
Performance max.*	3.5 cycles / minute

* depending on material, label site and banding

Further technical data are available for download on our website.

Edition: 03.2023 \ Subject to technical alterations.